

➤ Type of Pipe – ID Machines.

1. Vertical Pipe- ID Spray Coating Machine.



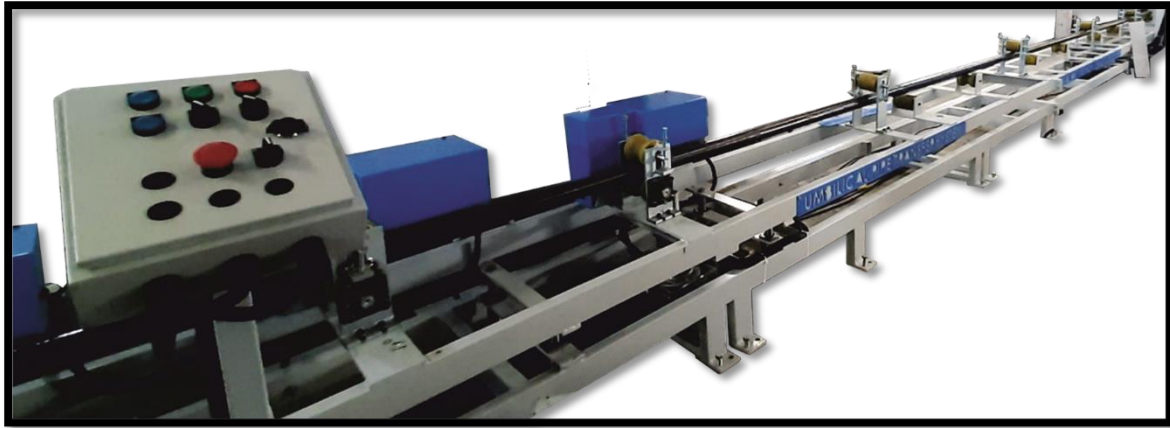
2. Vertical Pipe- ID Spray Coating Machine.



Pipe Spray Coating Machine

Product Parameters	Vertical Pipe- ID Spray Coating Machine
Spraying length for ID (height)	600mm
Diameter range	25 mm to 200 mm
Electrical Power Supply	415 V A C, 50Hz
Pneumatic Air Supply	4-6 bar
Auto Spray Gun	Lumina Gun
No. of Fixtures	1 no
Fluid Handling System	MS Pressure feed tank 10/ 20/ 40 ltr with stirrer system & weighing scale
Auto flush	2 ltr Gun Cleaning Tank
Productivity/min	16 (job length 25mm, four jobs per fixture, spraying range 100mm)
Cycle time	15 sec
Additional Item	Temperature & Viscosity Control Unit
Loading / Unloading	Manual operation

3. Horizontal Pipe- ID Spray Coating Machine.



Product Parameters	Horizontal Pipe- ID Spray Coating Machine
Horizontal Spraying Range (length)	1 - 10 m
Diameter range	60 mm - 350 mm
Electrical Power Supply	415 VAC, 50 Hz
Pneumatic Air Supply	4-6 bar
Auto Spray Gun	Summit Make Gun
No. of Jobs possible at a time	1 no.
Fluid Handling System	MS Pressure feed tank 10/ 20/ 40 ltr with stirrer system & weighing scale
Auto flush	2 ltr Gun Cleaning Tank
Additional Item	Temperature & Viscosity Control Unit
Loading / Unloading	Manual operation